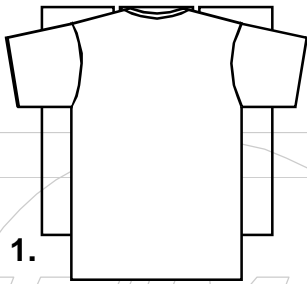
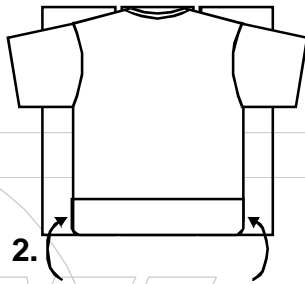


## BASIC Fold - Folds basic S/S T-Shirts



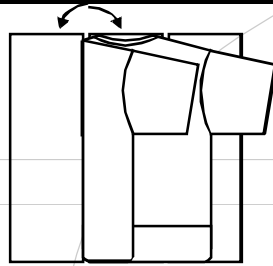
1.

Open shirt face down on the **FLIPFOLD**.



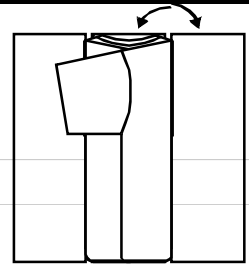
2.

Fold bottom of the shirt even with bottom edge of board.



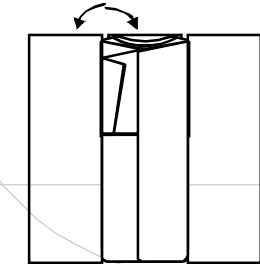
3.

Flippanel **A** to center and back.



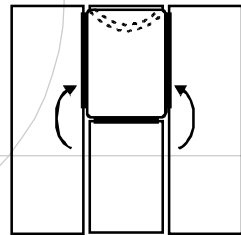
4.

Flippanel **B** to center and back.



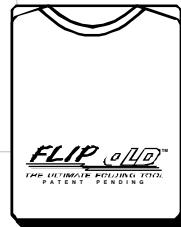
5.

Flippanel **A** to center and back. (flipping sleeve in)

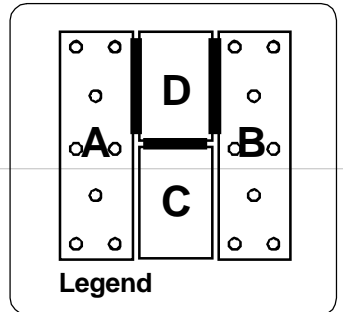


6.

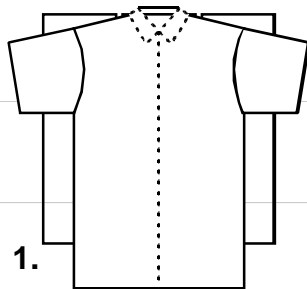
Flippanel **C** up to center and back.



You now have a perfectly folded shirt!

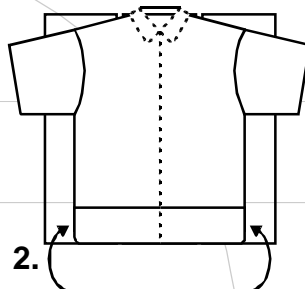


## COLLARED Fold - Folds Polo, Golf or any shirt with a collar



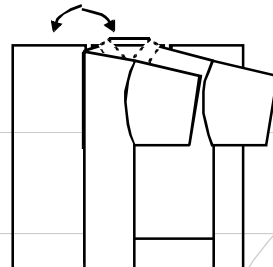
1.

Open shirt face down on the **FLIPFOLD**.



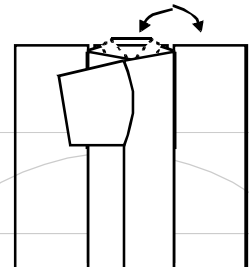
2.

Fold bottom of the shirt even with bottom edge of board.



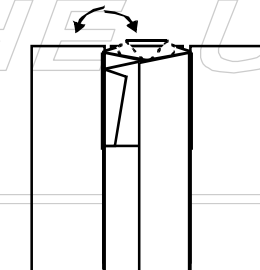
3.

Flippanel **A** to center and back.



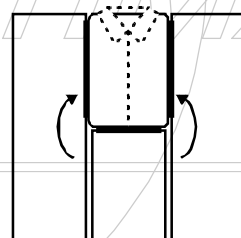
4.

Flippanel **B** to center and back.



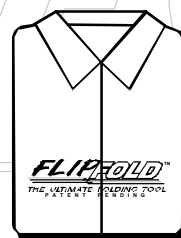
5.

Flippanel **A** to center and back. (flipping sleeve in)

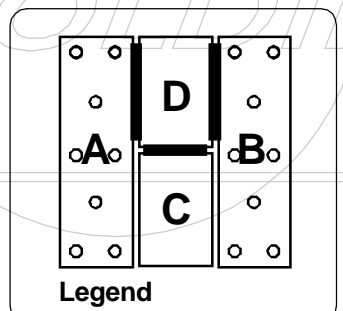


6.

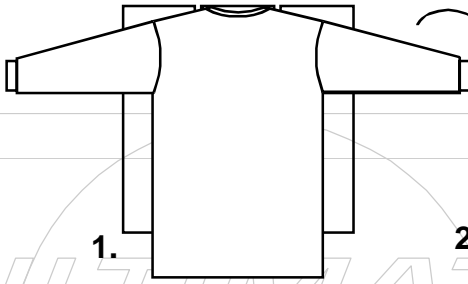
Flippanel **C** up to center and back.



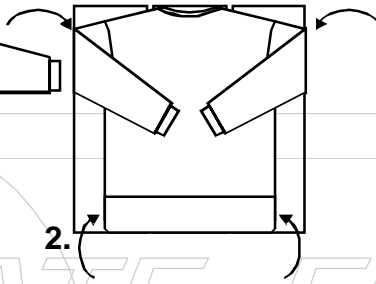
You now have a perfectly folded shirt!



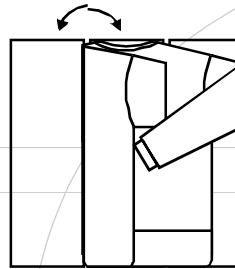
## LONG SLEEVE - Fold Folds L/S T-shirts and Collared Shirts



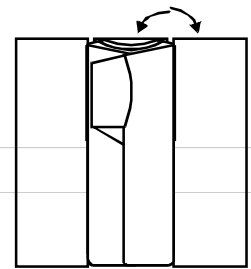
1. Open shirt face down on the FLIPFOLD.



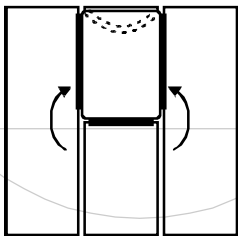
2. Fold bottom of the shirt even with bottom edge of board and fold sleeves in even with edge board.



3. Flip panel A to center and back.



4. Flip panel B to center and back.



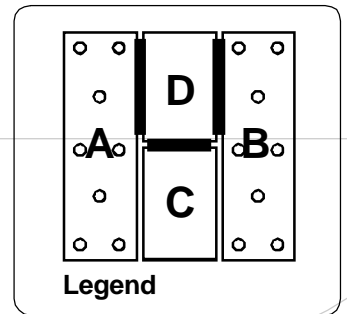
5. Flip panel C up to center and back.



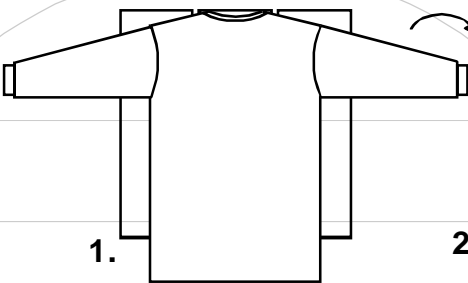
You now have a perfectly folded shirt!

**FLIP-tip**

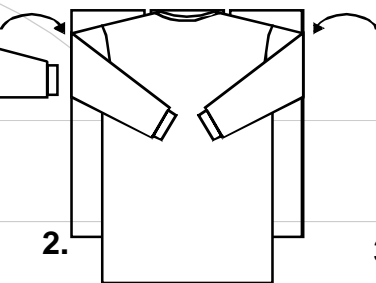
When flipping and folding, move the boards quickly and firmly - this allows for a flat, neat fold, getting all the air out.



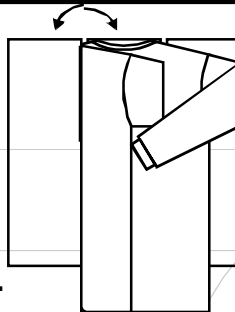
## SWEAT SHIRT / SWEATER Fold - Folds bulky, L/S or hooded sweatshirts



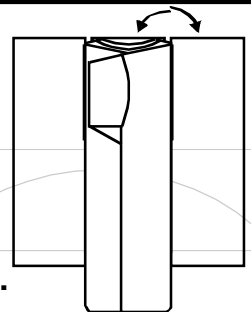
1. Open shirt face down on the FLIPFOLD.



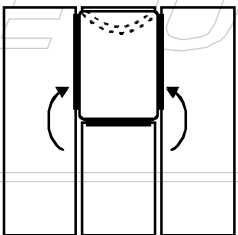
2. Fold bottom of the shirt even with bottom edge of board and fold sleeves in even with edge board



3. Flip panel A to center and back.



4. Flip panel B to center and back.



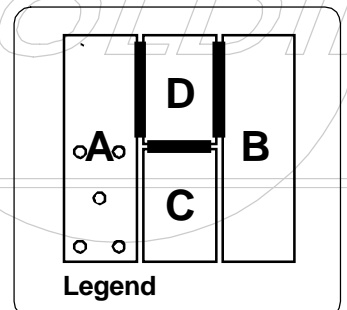
5. Flip panel C up to center and back.



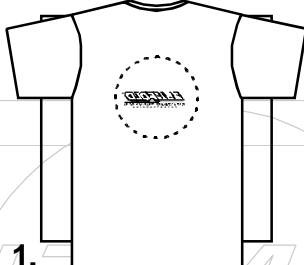
You now have a perfectly folded shirt!

**FLIP-tip**

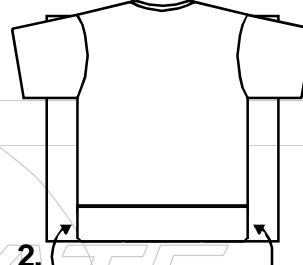
Sweatshirts are bulky, so make your last fold by hand. If your sweatshirt is hooded, fold hood in even with the edge of the board.



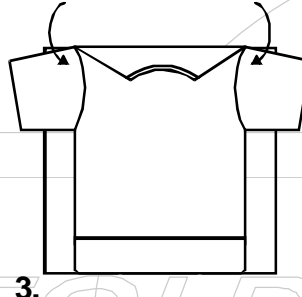
## PRINT Fold - This fold features prints, graphics, centered on the front or back of shirt



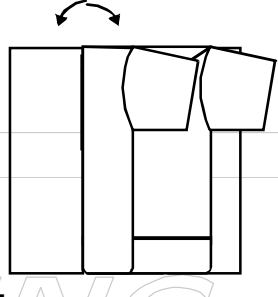
1. Open shirt face down on the **FLIPFOLD**.



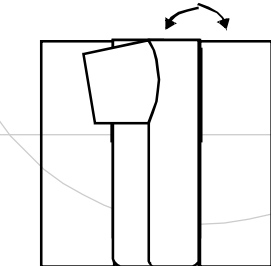
2. Fold bottom of the shirt even with bottom edge of board.



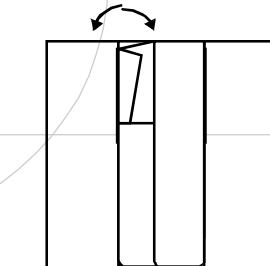
3. Fold neck into body of shirt centering graphic on panel **C**.



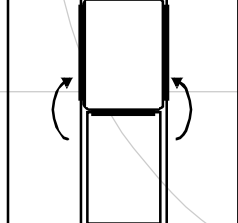
4. Flip panel **A** to center and back.



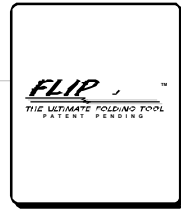
5. Flip panel **B** to center and back.



6. Flip panel **A** to center and back. (flipping sleeve in)

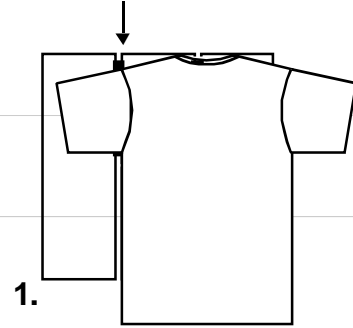


7. Flip panel **C** up to center and back.

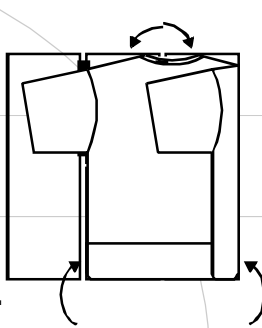


You now have a perfectly folded shirt that features your graphic!

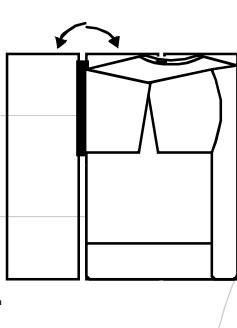
## MONOGRAM / POCKET Fold - Features chest monogram or pocket detail



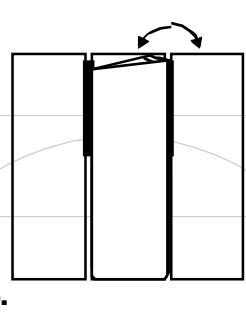
1. Open shirt face down on the **FLIPFOLD**. Center pocket art on panel **D**.



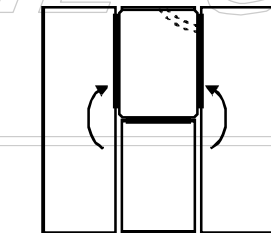
2. Fold bottom of the shirt even with bottom edge of board.



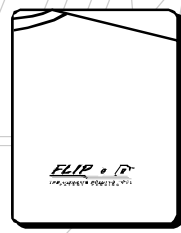
3. Flip panel **A** to center and back.



4. Flip panel **B** to center and back.



5. Flip panel **C** up to center and back.

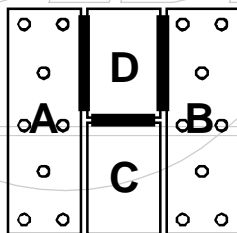


You now have a perfectly folded shirt featuring chest detail!

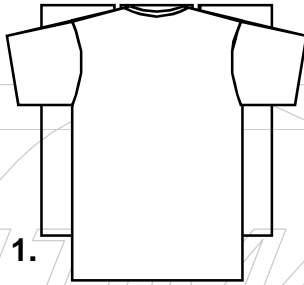
**FLIP-tip**

Remember to offset your shirt on center panel **D** featuring your design. Play with positioning for ideal exposure.

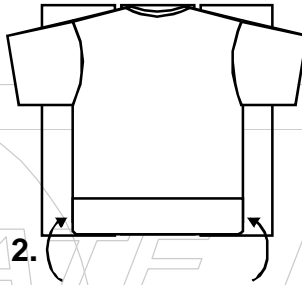
**Legend**



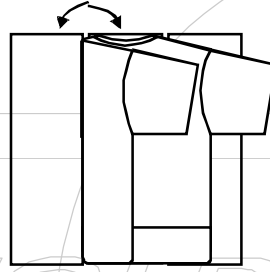
## SLEEVE Fold (To show sleeve detail)



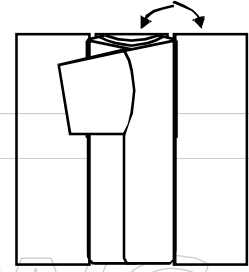
1. Open shirt face down on the FLIPFOLD.



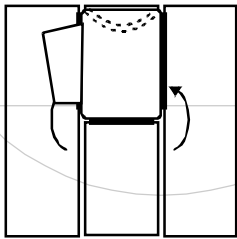
2. Fold bottom of the shirt even with bottom edge of board.



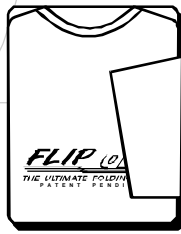
3. Flip panel A to center and back.



4. Flip panel B to center and back.



5. Flip panel C up to center and back.



You now have a perfectly folded shirt!

**FLIP-tip**

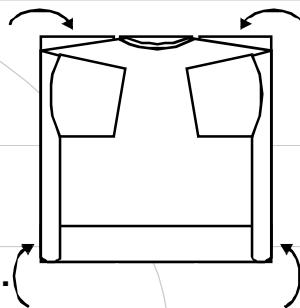
Do you know what our holes are for? They reduce static allowing air to pass through the board, eliminating that pullback effect.

**Legend**

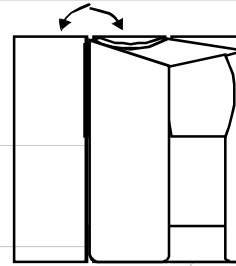
## XXXL Fold



1. Open shirt face down on the FLIPFOLD.



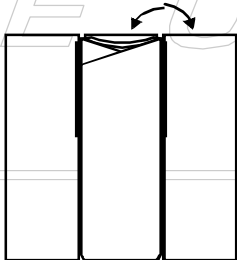
2. Fold bottom of the shirt even with bottom edge of board and fold sides in even with edge of board.



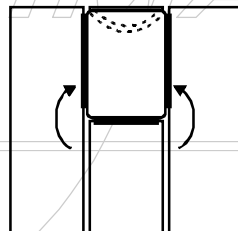
3. Flip panel A to center and back.

**FLIP-tip**

Remember, if your shirt is wider than the board, just fold the sides in even with the board's edge.



4. Flip panel B to center and back.



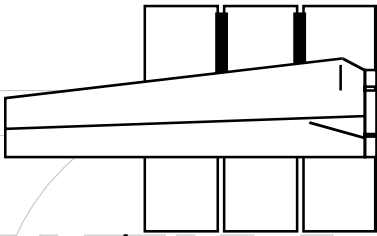
5. Flip panel C up to center and back.



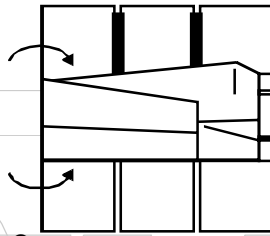
You now have a perfectly folded shirt!

**Legend**

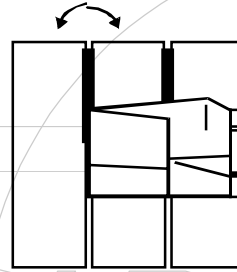
## PANT Fold - *Folds pants to a uniform size, featuring waistband and pocket detail*



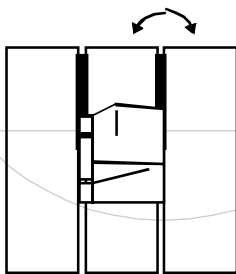
1. Place waist of pants even with panel B.



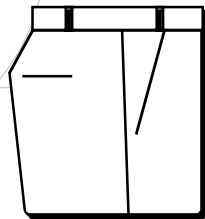
2. Fold leg in so it is even with edge of panel A.



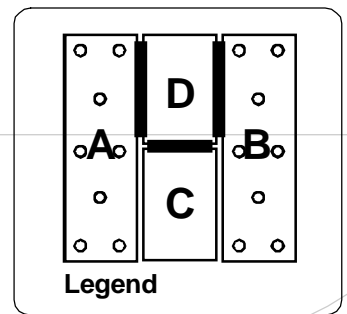
3. Flip panel A to center and back.



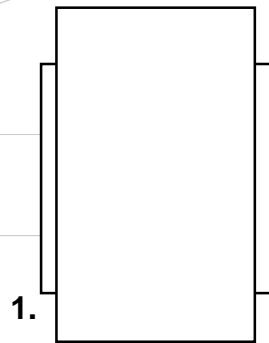
3. Flip panel B to center and back.



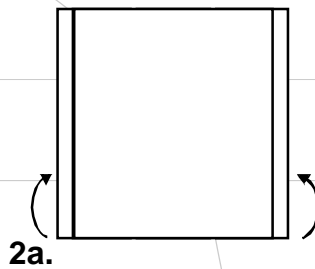
You now have perfectly folded pants!



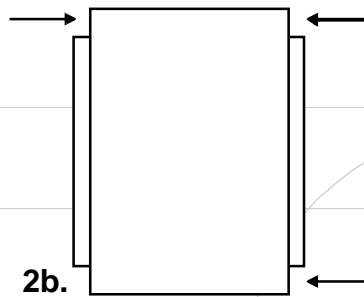
## TOWEL Fold - *Folds standard bath and oversized towels*



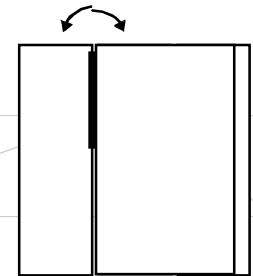
1. Open towel on board.



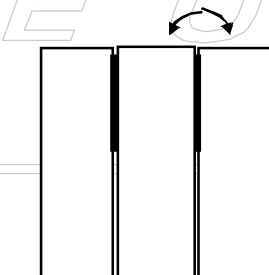
2a. Fold standard towel in half lengthwise and lay face down on board.



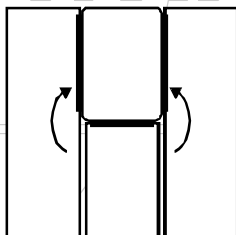
2b. If towel is oversized, make sure overlap is equal on top and bottom of board. (see arrows)



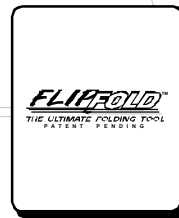
3. Flip panel A to center and back.



4. Flip panel B to center and back.



5. Flip panel C up to center and back.



You now have a perfectly folded towel!

